#### From the INTERNATIONAL BUREAU

# PCT

NOTIFICATION OF TRANSMITTAL
OF COPIES OF TRANSLATION
OF THE INTERNATIONAL PRELIMINARY REPORT
ON PATENTABILITY
(CHAPTER I OR CHAPTER II
OF THE PATENT COOPERATION TREATY)

(PCT Rules 44bis.3(c) and 72.2)

То:	
81634 München ALLEMAGNE	NGEGANGEN 15. Feb. 2007 Led.

Date of mailing (day/month/year)
08 February 2007 (08.02.2007)

Applicant's or agent's file reference
R 9404 PCT

International application No.
PCT/EP2005/002707

Applicant

RICHTER, Günter

1.	Transmittal of	the	translation t	to	the applicant.
----	----------------	-----	---------------	----	----------------

The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patentability (Chapter I).

The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patentability (Chapter II).

2. Transmittal of the copy of the translation to the designated or elected Offices.

The International Bureau notifies the applicant that copies of that translation have been transmitted to the following designated or elected Offices requiring such translation:

KB

The following designated or elected Offices, having waived the requirement for such a transmittal at this time, will receive copies of that translation from the International Bureau only upon their request:

AE, AG, AL, AM, AP, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EA, EC, EE, EG, EP, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OA, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

3. Reminder regarding translation into (one of) the official language(s) of the elected Office(s).

The applicant is reminded that, where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary report on patentability (Chapter II).

It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned within the applicable time limit (Rule 74.1). See Volume II of the PCT Applicant's Guide for further details.

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

Ellen Moyse

Facsimile No. +41 22 338 82 70

Facsimile No. +41 22 338 82 70

Form PCT/IB/338 (January 2004)

## PATENT COOPERATION TREATY

# TRANSLATION INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

	<del></del>			
Applicant's or agent's file reference  R 9404 PCT	FOR FURTHER ACTIO	N	See Form PCT/IPEA/416	
International application No.	International filing date (da	v/month/vear)	Priority date (day/month/year)	
PCT/EP2005/002707	14.03.2005		30.03.2004	
			30.03.2004	
International Patent Classification (IPC) or B29C47/06, B29C47/2 Applicant				
RICHTER, Günter				
This report is the international pr under Article 35 and transmitted to	•	-	nternational Preliminary Examining Authority	
2. This REPORT consists of a total of	of	sheets, including	g this cover sheet.	
<ol> <li>This report is also accompanied by</li> </ol>	y ANNEXES, comprising:			
a. (sent to the applicant o	and to the International Bureau)	a total of 4	sheets, as follows:	
sheets of the des	cription, claims and/or drawings	which have been a	mended and are the basis for this report and/or le 70.16 and Section 607 of the Administrative	
sheets which sup	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental			
. 🗀				
b (sent to the Internation	nal Bureau only) a total of (indic	ate type and number	r of electronic carrier(s))	
containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).				
4. This report contains indications re	lating to the following items:		· · · · · · · · · · · · · · · · · · ·	
Box No. I Basis of	the report			
Box No. II Priority			·	
Box No. III Non-est	ablishment of opinion with regar	d to novelty, inventi	ive step and industrial applicability	
Box No. IV Lack of	Box No. IV Lack of unity of invention			
	<b>N</b>			
Box No. VI Certain	documents cited			
Box No. VII Certain	Box No. VII Certain defects in the international application			
. Box No. VIII Certain	observations on the international	application		
Date of submission of the demand	Date	of completion of thi	s report	
			•	
Name and mailing address of the IPEA/EP	Auth	orized officer		
-				
,				
Facsimile No.	Telen	ohone No.	•	

International application No.

PCT/EP2005/002707

Box	No. I	Basis of the report	<del> </del>		
1.		d to the language, this report is based on the internation ander this item.	nal application in the language in v	which it was filed, unless otherwise	
	This report is based on translations from the original language into the following language which is the language of a translation furnished for the purposes of:				
		international search (Rule 12.3 and 23.1(b))			
		publication of the international application (Rule 12.4	) ·		
		international preliminary examination (Rule 55.2 and/			
2.	With regard receiving ( this report)	d to the elements of the international application, this office in response to an invitation under Article 14 ar :	report is based on (replacement s. e referred to in this report as "or	heets which have been furnished to the iginally filed" and are not annexed to	
	the in	ternational application as originally filed/furnished			
	the de	escription:			
	pages	1-11		as originally filed/furnished	
	pages		received by this Authority on		
	pages	*	received by this Authority on		
	the cl	aims:		*	
	nos.			as originally filed/furnished	
	nos.*		as amended (together	with any statement) under Article 19	
	nos.*	1-22	received by this Authority on	26.01.2006 with letter of 26.01.2006	
	nos.*		received by this Authority on	•	
	the di	rawings:	· · · · · ·		
	sheet			as originally filed/furnished	
	sheet		received by this Authority on	as originally incorrectioned	
	sheet		received by this Authority on		
	$\dot{\Box}$				
	a seq	uence listing and/or any related table(s) - see Supplem	ental Box Relating to Sequence Li	sting.	
3.	The a	amendments have resulted in the cancellation of:			
		the description, pages			
		the claims, nos.			
		the drawings, sheets/figs	<del></del>		
	$\sqcup$	the sequence listing (specify):			
		any table(s) related to sequence listing (specify):			
4.	This they	report has been established as if (some of) the amend have been considered to go beyond the disclosure as fi	ments annexed to this report and led, as indicated in the Supplement	listed below had not been made, since tal Box (Rule 70.2(c)).	
		the description, pages			
		the claims, nos.			
Ī		the drawings, sheets/figs			
		the sequence listing (specify):			
		any table(s) related to sequence listing (specify):			
*	If item 4 ap	oplies, some or all of those sheets may be marked "sup			

International application No.
PCT/EP2005/002707

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1.	Statement			
	Novelty (N)	Claims	1-22	YES
		Claims		NO
	Inventive step (IS)	Claims	1-22	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-22	YES
	•	Claims		NO

#### 2. Citations and explanations (Rule 70.7)

Prior art, cf. US2547275, is a device for the production of multilayer, coextruded tubular pre-forms made from thermoplastic, using a coextrusion head with a plurality of substantially coaxially arranged flow channels, each supplied by a single inlet opening with a melt of the material, the melt being distributed annularly in a distribution ring and flowing along the course of a truncated-cone ring, where the melts of the material flow into an annular common flow channel widening in the manner of a funnel, with an annular buffer space in which an indexable annular piston can be moved back and forth, and with, attached to the annular buffer space, an annular discharge channel with a isolatable annular die gap.

The problem addressed is achievement of uniform flow of the melt of the material from each inlet opening to the end of each flow channel, cf. reply letter of 26.01.2006, page 2, paragraph 1.

The solution, according to the characterizing part of claim 1, is that, when a longitudinal section through the coextrusion head is viewed the gap width in each distribution ring is greater in the region of the inlet opening than the gap width in the region of the side opposing the inlet opening, and that, where a longitudinal section through the coextrusion head is viewed, the gap width in each flow channel in the region of the inlet opening is smaller than the gap width in the region of the side opposing the inlet opening.

The combination of features according to the solution in claim 1 is not known from the prior art. No document reveals the decisive combination of distribution rings and flow channels, with gap widths

International application No.
PCT/EP2005/002707

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

decreasing in the direction of melt flow. No indications of the solution of the fundamental problem are therefore available for a person skilled in the art.

Claims 2-22 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and inventive step.

International application No.

PCT/EP2005/002707

Box No. VII Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

Pursuant to PCT Rule 5.1(a)(ii), the description should have cited document D1 and briefly outlined the relevant prior art contained therein.

The new claims submitted are regarded as grantable. However, the applicant should also have made the description consistent with these claims.